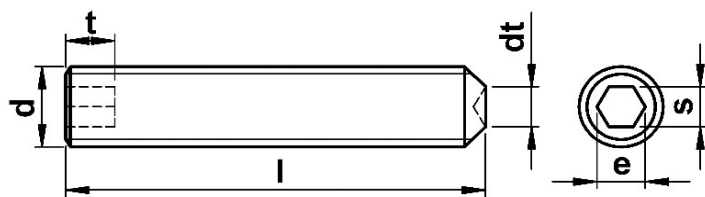


VÍT CẮY ĐUÔI LỖM HỆ INCH



Đơn vị: Inch

Hướng dẫn tạo mã hàng	Mã	Ký hiệu		Chiều dài	Vật liệu	Ví dụ	Tiêu chuẩn
		UNC	UNF	1/4" 1/2" 3/4"			
	B16	S1401	S1402	014 012 034	E: Thép mạ kẽm H: Inox 304 K: Inox 316	B16S1402012H: Lục Giác Không Đầu Hệ Inch Inox 304 UNF 1/4-28 x 1/2	ASME

Kích thước ren (d)	Bước ren		Ký hiệu	Chiều dài (l)	dt		t	S
	UNC	UNF			Min	Max	Min	Nor.
#0	-	80	S000	1/16 3/32 1/8 3/16 1/4 5/16 3/8	0.033	0.027	0.05	0.028
#1	64	72	S001	1/16 3/32 1/8 3/16 1/4	0.04	0.033	0.06	0.035
#2	56	64	S002	1/16 3/32 1/8 3/16 1/4 5/16 3/8 1/2 5/8 3/4	0.047	0.039	0.06	0.035
#3	48	56	S003	1/8 3/16 1/4 5/16 3/8 1/2	0.054	0.045	0.07	0.05
#4	40	48	S004	3/32 1/8 5/32 3/16 1/4 5/16 3/8 1/2 7/16 5/8 3/4 1	0.061	0.051	0.07	0.05
#5	40	44	S005	3/32 1/8 3/16 1/4 5/16 3/8 1/2 5/8 3/4 1	0.067	0.057	0.08	0.062
#6	32	40	S006	1/8 3/16 1/4 5/16 3/8 1/2 5/8 3/4 7/8 1 1.25	0.074	0.064	0.08	0.062
#8	32	36	S008	1/8 3/16 1/4 5/16 3/8 1/2 5/8 3/4 7/8 1 1.25	0.087	0.076	0.09	0.078
#10	24	32	S010	1/8 5/32 3/16 1/4 5/16 3/8 1/2 7/16 5/8 3/4 7/8 1 1.25 1.75 2	0.102	0.088	0.1	0.094
1/4	20	28	S140	3/16 1/4 5/16 3/8 1/2 5/8 3/4 7/8 1 1.25 1.75 2 2.5	0.132	0.118	0.125	0.125
5/16	18	24	S516	1/4 5/16 3/8 1/2 5/8 3/4 7/8 1 1.25 1.75 2 2.5	0.172	0.156	0.156	0.156
3/8	16	24	S380	1/4 5/16 3/8 1/2 5/8 3/4 7/8 1 1.25 1.5 1.75 2 2.5 3	0.212	0.194	0.188	0.188
7/16	14	20	S716	3/8 1/2 7/16 5/8 3/4 7/8 1 1.25 1.5 1.75 2	0.252	0.232	0.219	0.219
1/2	13	20	S120	3/8 1/2 5/8 3/4 7/8 1 1.25 1.5 1.75 2 2.25 2.5 3 3.5 4	0.291	0.27	0.25	0.25
5/8	11	18	S580	1/2 5/8 3/4 7/8 1 1.25 1.5 1.75 2 2.5 3 4	0.371	0.347	0.312	0.312
3/4	10	16	S340	5/8 3/4 1 1.25 1.5 1.75 2 2.5 3 3.5 4	0.45	0.425	0.375	0.375
7/8	9	14	S780	1 1.25 1.5 1.75 2 2.5 3	0.53	0.502	0.5	0.5
1	8	12	S100	1 1.25 1.5 2 2.5 3 4	0.609	0.579	0.562	0.562